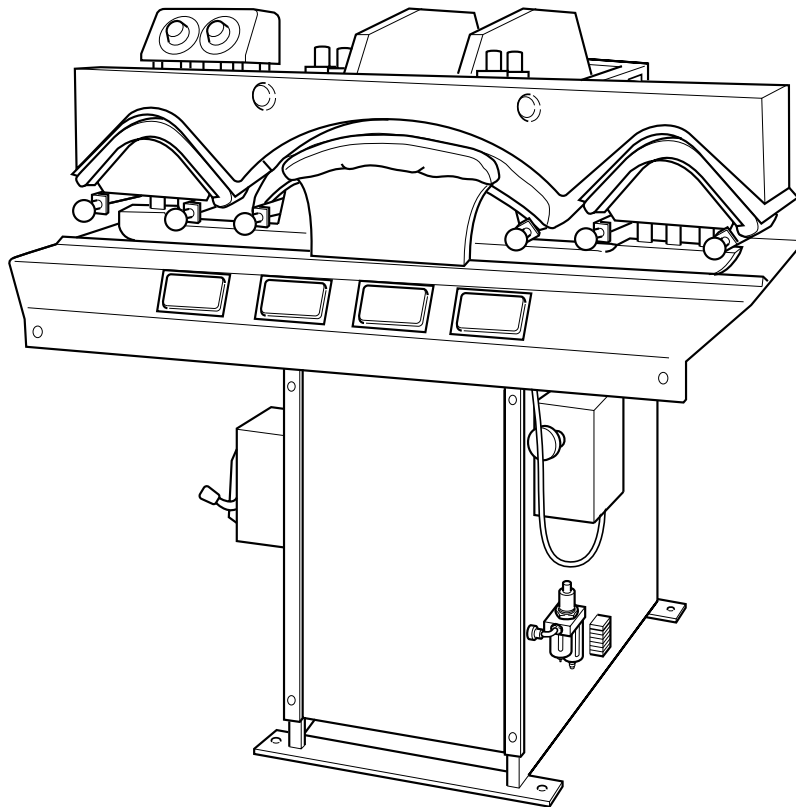


Collar, Cuff and Yoke Laundry Presses

Models Through May 2000

Refer to Page 3 for Model Numbers



SCR1531C

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Frame and Pressure Arm Assembly	4
Counter Balance Spring	6
Check Rod Assembly.....	8
Buck Mounting	10
Head Assembly	12
Shock Absorber Assembly.....	14
Air Schematic.....	16
Air Inlet Assembly	18
Air Strainer Assembly	20
Closing Cylinder Assembly	22
Pressing Cylinder Assembly	24
Rectangular Close Pushbutton Assembly.....	26
Rectangular Open Pushbutton Assembly	28
Round Pushbutton Components.....	30
Valve Body Assembly	32
Exhaust Valve Assembly	34
High Capacity Valve Assembly	36
Dump Valve (Drawing 1 of 2).....	38
Dump Valve (Drawing 2 of 2).....	40
Optional Timer Control Assembly	42
Diaphragm Valve Assembly	44
Electrical Components	46
Parts Index.....	49

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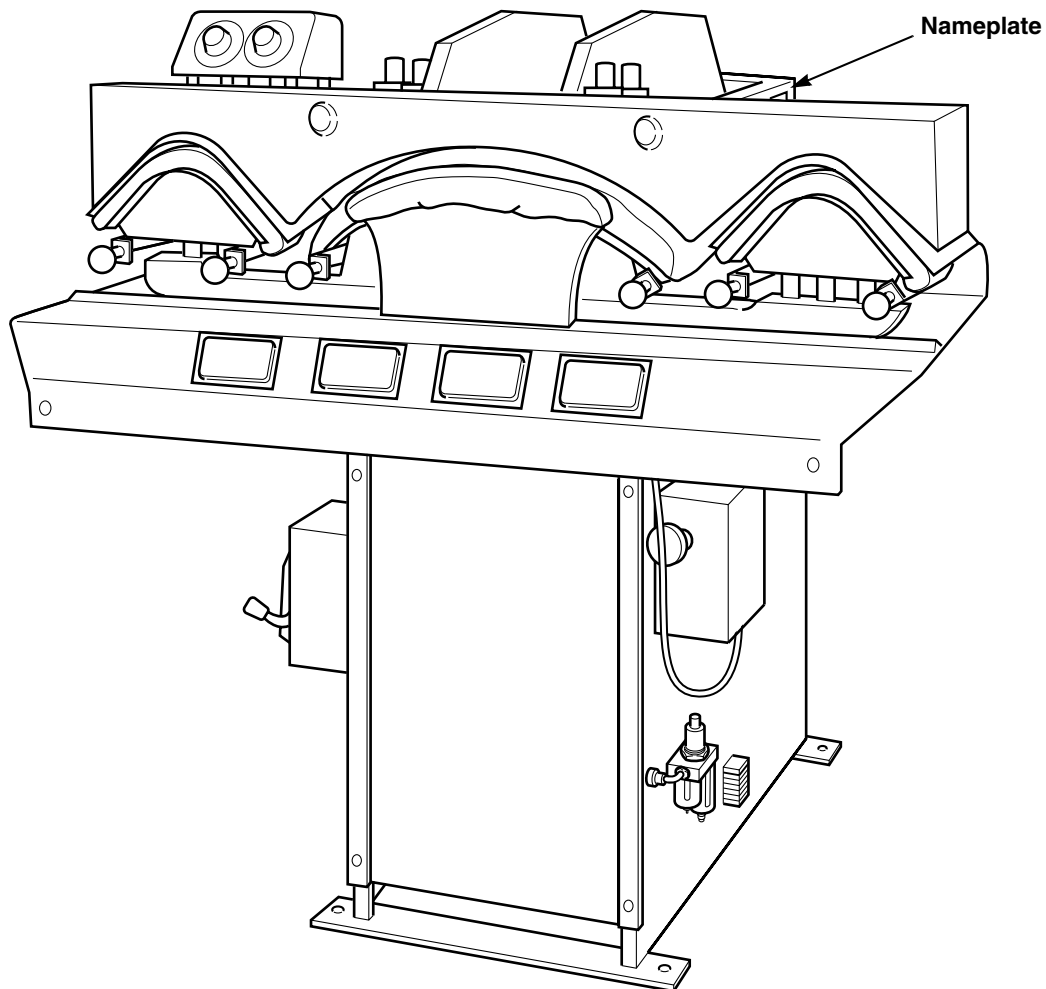
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



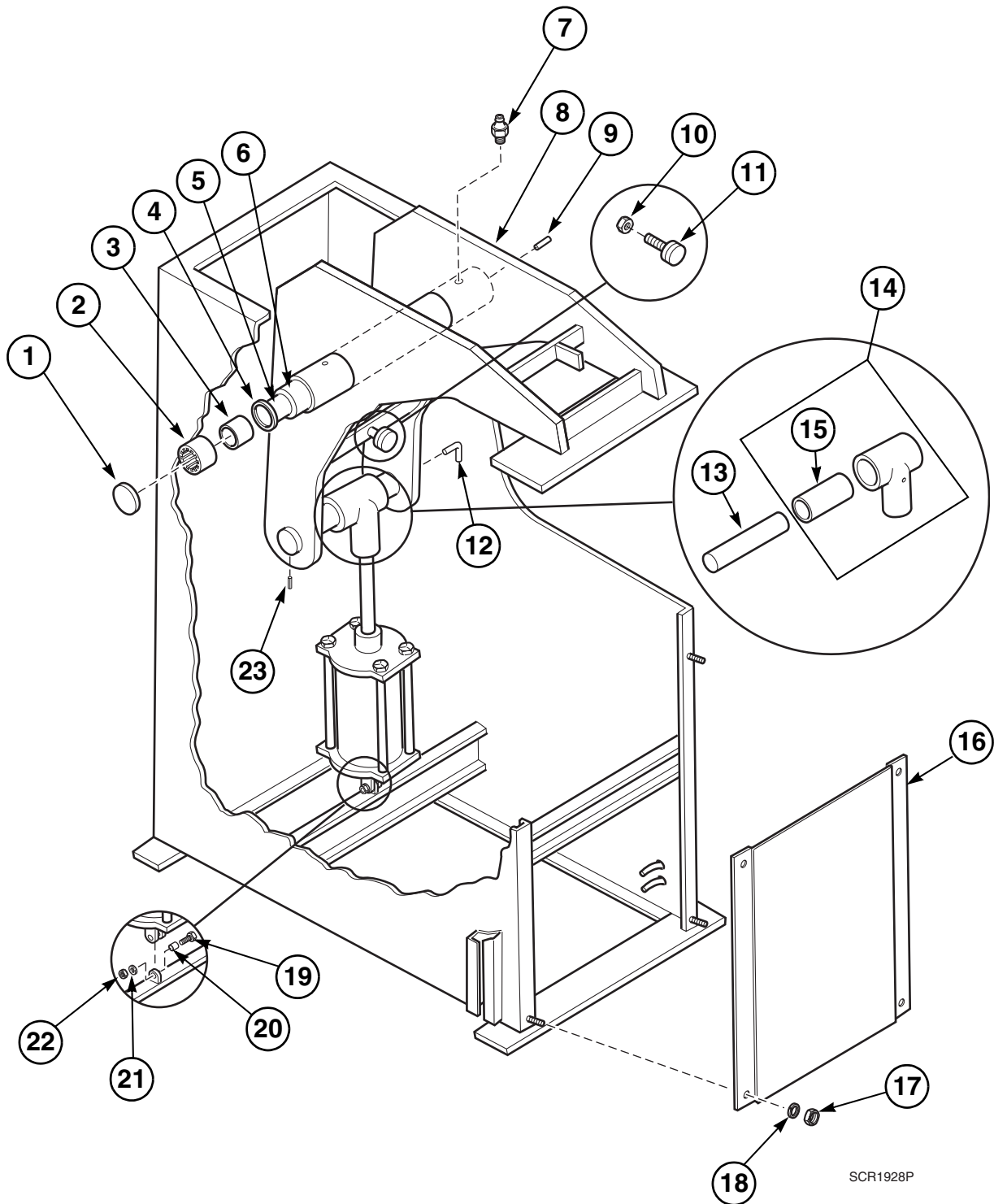
SCR1531C

Model Identification

Information in this manual is applicable to this laundry press model:

KCCW

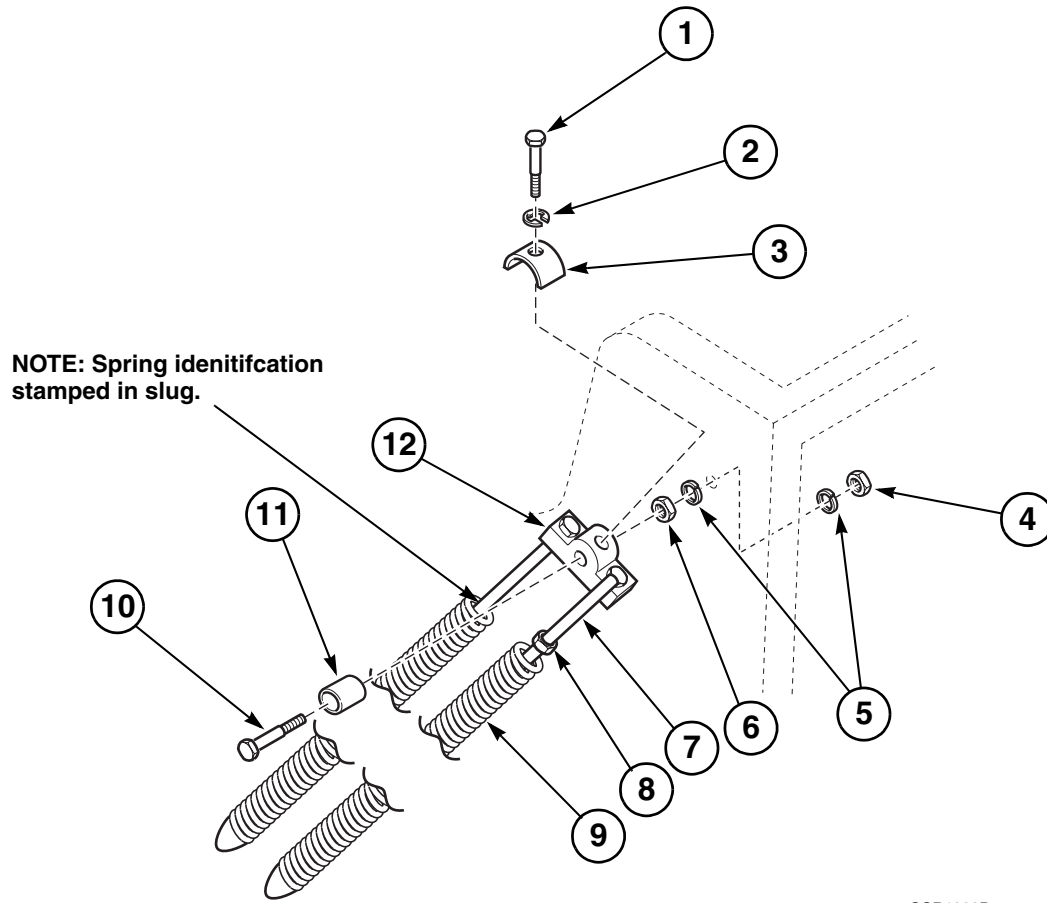
Frame and Pressure Arm Assembly



Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JC-30809	Straight Grease Fitting	Use with item 20
1	JA-30139	Disc	
2	JA-50892	Needle Bearing	
3	JA-50893	Inner Race Bearing	
4	JA-15175	Washer	16 gauge
	J1422278	Washer	20 gauge
5	JA-24941	Pressure Arm Shaft	
6	JA-25029	Spacer	
7	J1012111	Straight Grease Fitting	
8	J200046900	Pressure Arm Weldment	
9	JA-50362	Screw	
10	70142	Nut	
11	J1042480	Bumper	
12	JA-25011	Lock Pin	Models through 1997
13	JA-27760	Clevis Shaft	
	J1474709	Clevis Shaft	
14	JA-04358	Air Cylinder Clevis Assembly	Includes item 15
15	JA-50904	Oilless Sleeve Bearing	
16	JA-27801	Front Cover	
17	20275	Nut	
18	J1001007	Washer	
19	JC-63342	Screw	2 required; Models through April 1992
	JA-50900	Screw	2 required; Models starting April 1992
20	JA-55082	Spherical Bearing	
21	91200	Washer	
22	J1000850	Nut	
23	JA-50524	Cotter Pin	Models through 1997

Counter Balance Spring

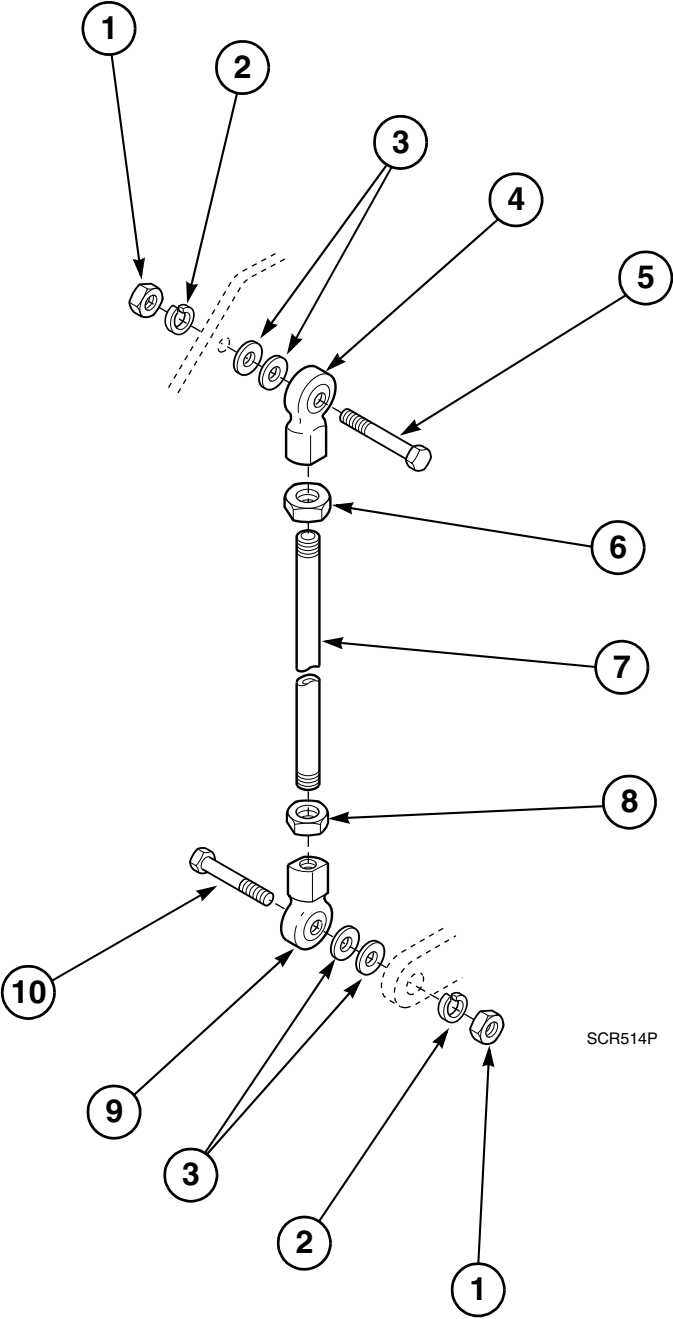


SCR1889P

Counter Balance Spring

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400044	Screw	
2	J1000975	Washer	
3	JA-15931	Spring Clip	
4	JC-48288	Nut	
5	JA-53116	Washer	2 required
	JA-53363	Washer	2 required
6	M400023	Nut	
7	JA-18003	Bolt	Use with spring assembly nos. 2, 3 and 4
	JA-12742	Bolt	Use with spring assembly no. 6B
8	M400026	Nut	2 required
9	JA-03942	Head Spring Assembly	No. 2; Use as required; When reordering, refer to number stamped in slug for spring identification
	JA-03943	Head Spring Assembly	No. 3; Use as required; When reordering, refer to number stamped in slug for spring identification
	JA-03944	Head Spring Assembly	No. 4; Use as required; When reordering, refer to number stamped in slug for spring identification
	JA-04887	Spring Assembly	No. 6B; Use as required; When reordering, refer to number stamped in slug for spring identification
10	JA-55335	Screw	
11	JA-50896	Oilless Sleeve Bearing	
12	JA-05584	Left Spring Hanger	

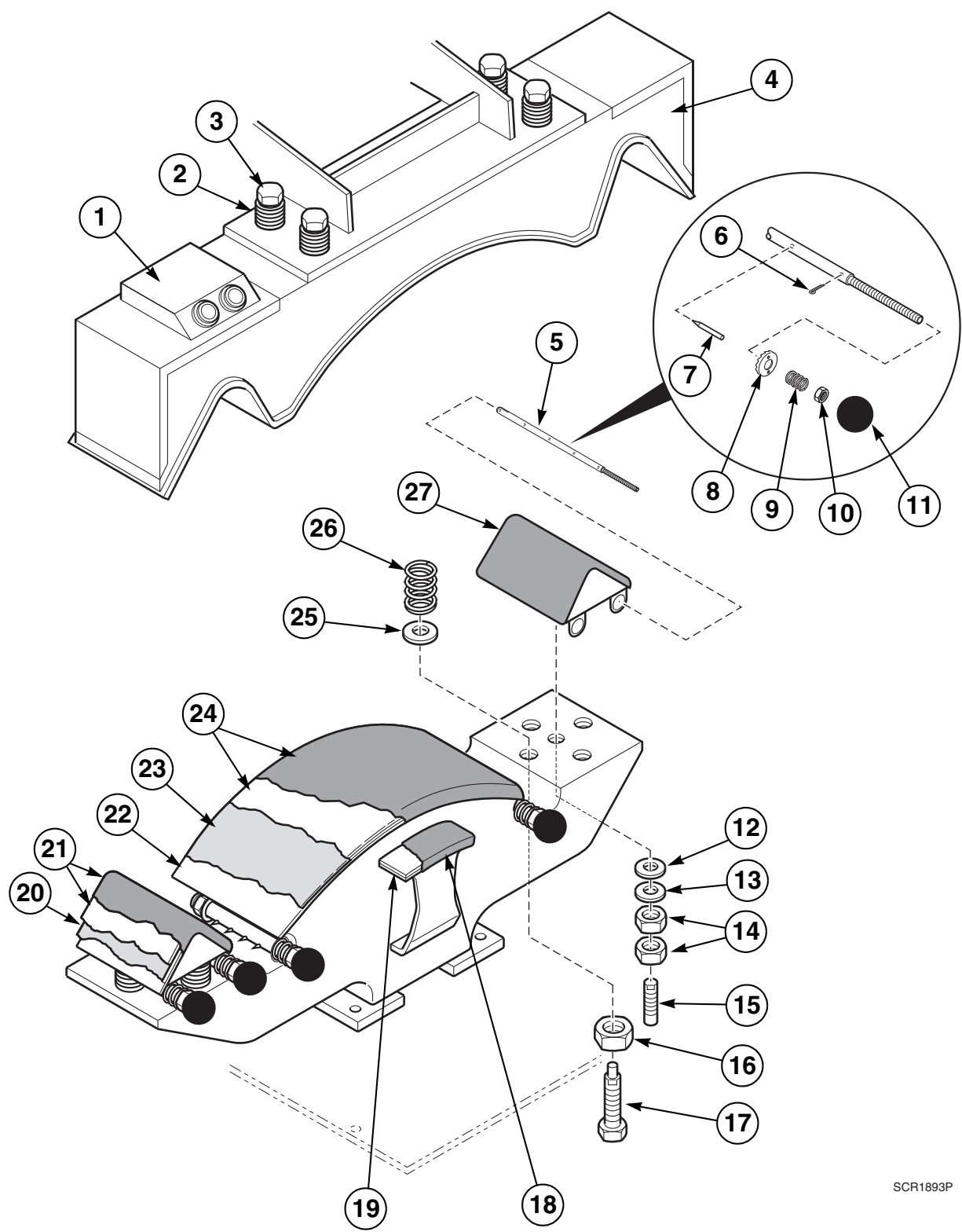
Check Rod Assembly



Check Rod Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82474	Check Rod Assembly	Includes items 4 and 6-9
1	JA-52031	Nut	2 required
2	JA-54158	Washer	2 required
3	J1001338	Washer	4 required
4	JA-54141	Female Rod End Bearing	Left
5	JA-50282	Screw	
6	J1065689	Nut	
7	JA-27758	Check Rod	
8	J1065671	Nut	
9	JA-53961	Female Rod End Bearing	Right
10	JA-50281	Screw	

Buck Mounting



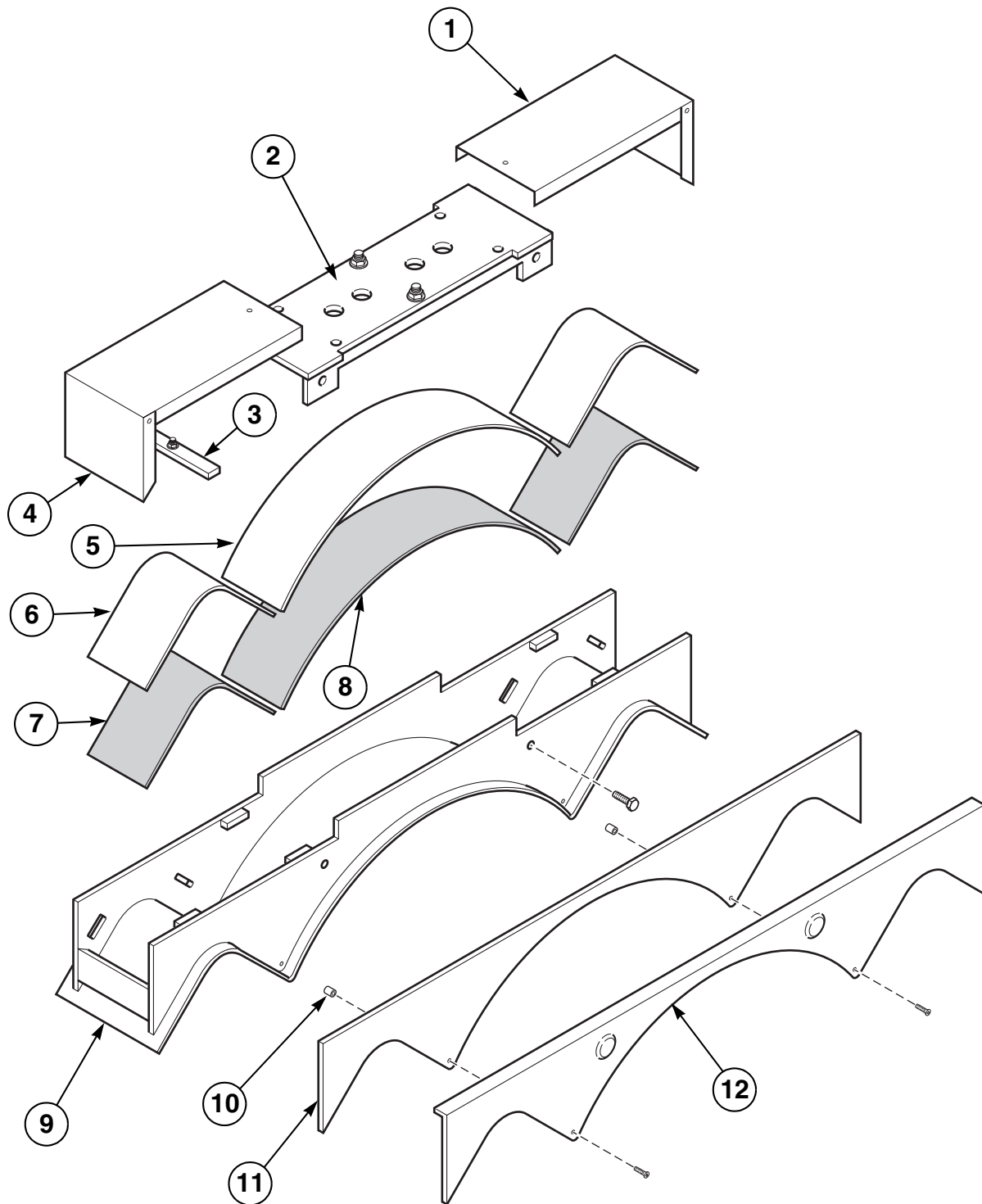
SCR1893P

Buck Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Thermocontrol Assembly	Refer to <i>Electrical Components</i> section for parts breakdown
2	JA-51340	Compression Spring	4 required
	JA-52395	Nut	4 required
3	JA-50900	Screw	4 required
4	N/A	Head Assembly	Refer to <i>Head Assembly</i> section for parts breakdown
5	JA-87046P	Cover Tightener Rod Assembly	6 required
6	J1177765	Cotter Pin	6 required
7	JA-53819	Rod Cover Tightener Pin	24 required
8	JA-32458	14 Tooth Left Ratchet	3 required
	JA-32460	14 Tooth Right Ratchet	3 required
9	JA-50983	Spring	6 required
10	JC-48289	Nut	6 required
11	JA-50930	Ball Knob	6 required
12	JA-23473	Shock Pad	2 required
13	J1178391	Washer	2 required
14	M404993	Nut	6 required
15	JA-24374	Buck Adjusting Rod	2 required
16	JA-50426	Nut	8 required
17	J1276617	Spring Adjusting Screw Weldment	8 required
18	JA-05383	Collar Padding Set	
19	J1492271	Collar Rest Assembly	
20	JA-53748	Steel Wool Pad	2 required
21	JA-05068	Cotton Cuff Padding Set	2 required
	JA-04007	Cuff Padding Set	2 required; Nylon
22	N/A	Collar Buck Weldment	
23	J1490044	Steel Wool Padding	
24	JA-05067	Cotton Collar Padding Set	
	JA-04063	Collar Padding Set	Nylon
25	J1178391	Washer	8 required
26	JA-54032	Compression Spring	8 required
27	JA-09319	Cuff Buck Weldment	2 required

N/A = Part no longer available

Head Assembly



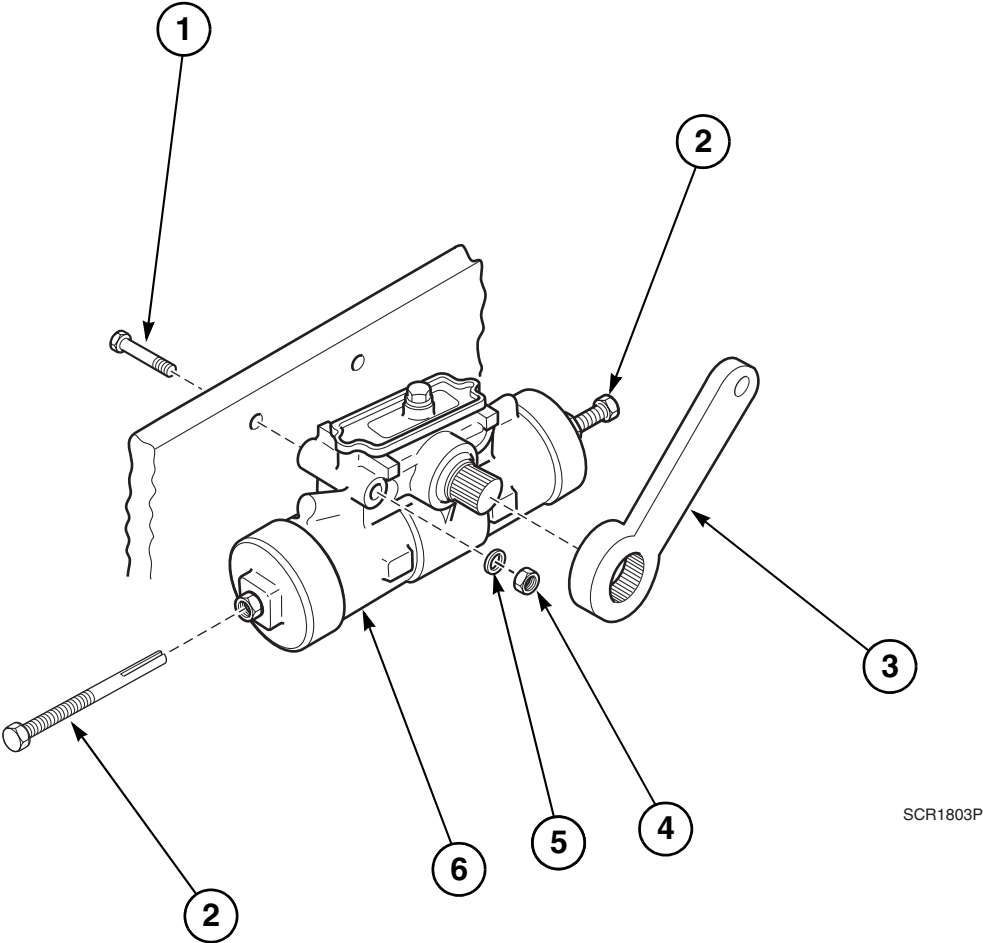
SCR1895P

Head Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-24499	Right Head Cover	
2	JA-09969	Pressure Plate	
3	JA-24085	Heater Plate	10 required
4	JA-24500	Left Head Cover	
5	N/A	Heater Bar	
6	JA-24083	Heater Bar	2 required
7	N/A	Heater Strip	
8	JA-54162	Heater Strip	Collar
9	N/A	Head Weldment	
10	JA-17013	Bushing	3 required
11	N/A	Insulation	
12	N/A	Head Cover	Front

N/A = Part no longer available

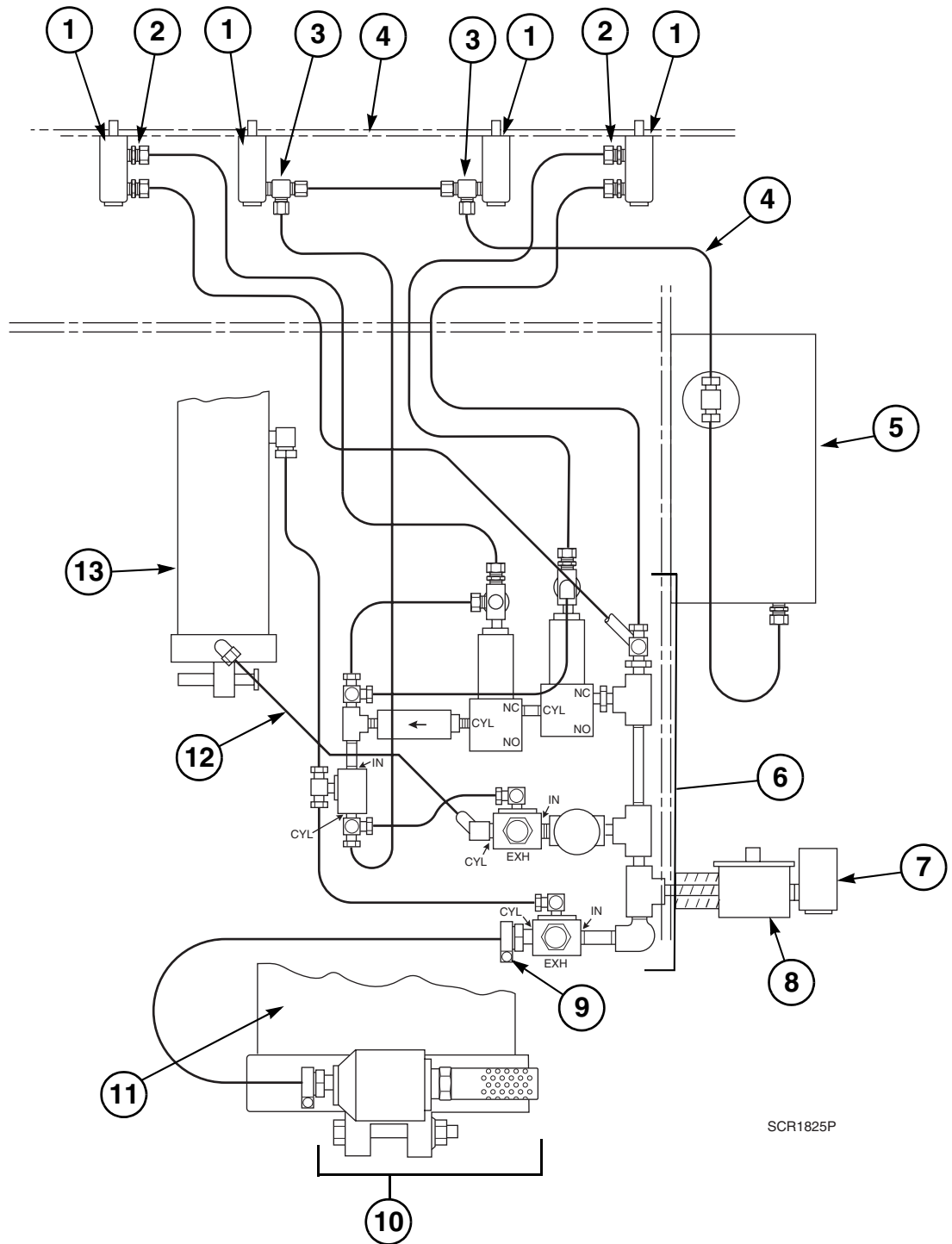
Shock Absorber Assembly



Shock Absorber Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1326057	Shock Absorber Assembly	Includes items 2, 3, 6 and J1010-000651 Shock Absorber Rebuild Kit
	J1010-000651	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket; Models starting April 1992
	J1010-000123	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket; Models through April 1992
1	JA-50198	Screw	
2	JA-53760	Screw	2 required
3	JA-51272	Shock Absorber Arm	
4	J1000850	Nut	
5	JA-54158	Washer	
6	J1041722	Shock Absorber	

Air Schematic



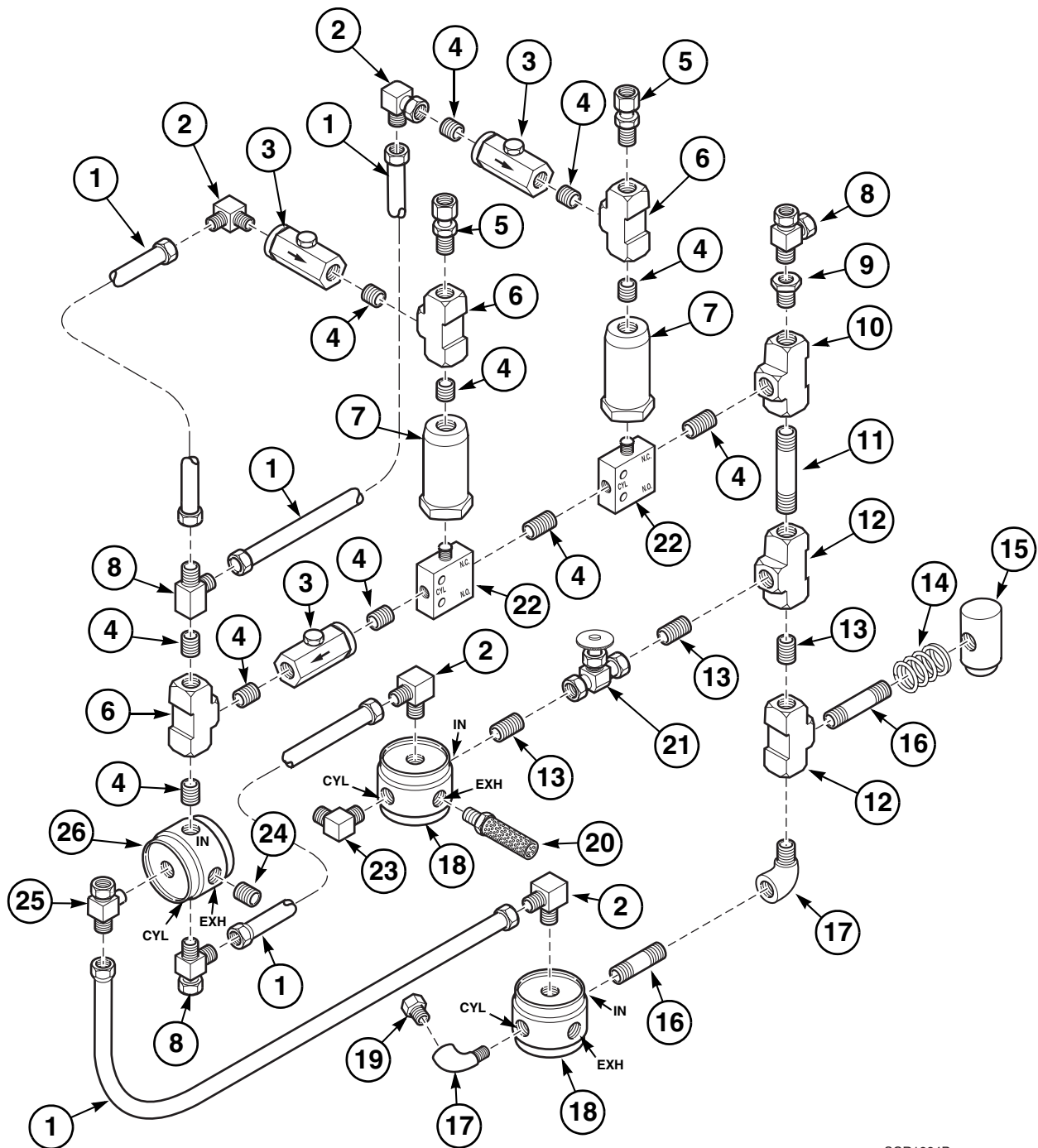
SCR1825P

Air Schematic

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1151661	Compression Connector	4 required
3	JA-52314	Male Compression Tee	2 required; Use elbow in place of tee if machine has no timer
4	JM-95918	Tubing	3/16 inch OD
5	N/A	Timer Control Assembly	250 Volt; Refer to <i>Optional Timer Control Assembly</i> section for parts breakdown
	N/A	Timer Control Assembly	115 Volt; Refer to <i>Optional Timer Control Assembly</i> section for parts breakdown
6	J1319151	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
7	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
8	JA-54181	Air Relieving Regulator	
9	J1327659	Air Hose Assembly	12 inches
10	J1327568	Quick Exhaust Valve Assembly	
11	J0798874	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
12	J1103970-00	Tubing	1/4 inch OD
13	JA-82642	Cylinder Assembly	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

N/A = Part no longer available

Air Inlet Assembly



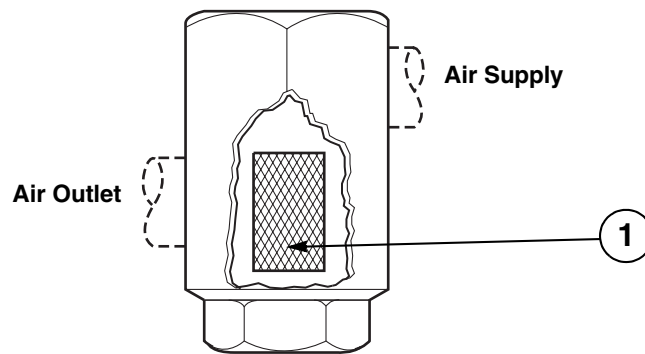
SCR1884P

Air Inlet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1319151	Air Inlet Assembly	Includes items 1-26
1	JM-95918	Tubing	3/16 inch OD
2	JA-50770	Male Compression Elbow	4 required
3	J1142512	Check Valve	3 required
4	J1232313	Pipe Nipple	9 required
5	J1151661	Compression Connector	2 required
6	JC-70614	Pipe Tee	3 required
7	J1142496	Reset Actuator	2 required
8	JA-52314	Male Compression Tee	3 required
9	JC-19609	Reducing Bushing	
10	JC-70616	Pipe Tee	
11	JA-50728	Nipple	
12	J1018415	Pipe Tee	2 required
13	J115175201	Pipe Nipple	3 required
14	JA-51372	Compression Spring	
15	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
16	J1026335	Pipe Nipple	
17	J1231521	Street Pipe Elbow	
18	JA-53550	3-Way Dump Valve	2 required; NC; JA-54069 Valve Kit
19	JA-11534	Barbed Hose Connector	
20	JA-53584	Air Muffler	1/4 inch
21	J1036458	Needle Globe Valve	
22	J1142504	3-Way Valve	2 required; 250AA
23	J1033877	Compression Elbow	
24	J1039858	Pipe Plug	
25	JA-50782	Compression Tee	
26	JA-54437	3-Way Dump Valve	125A; NO; JA-54070 Valve Kit

Air Strainer Assembly

Models Through June 1997

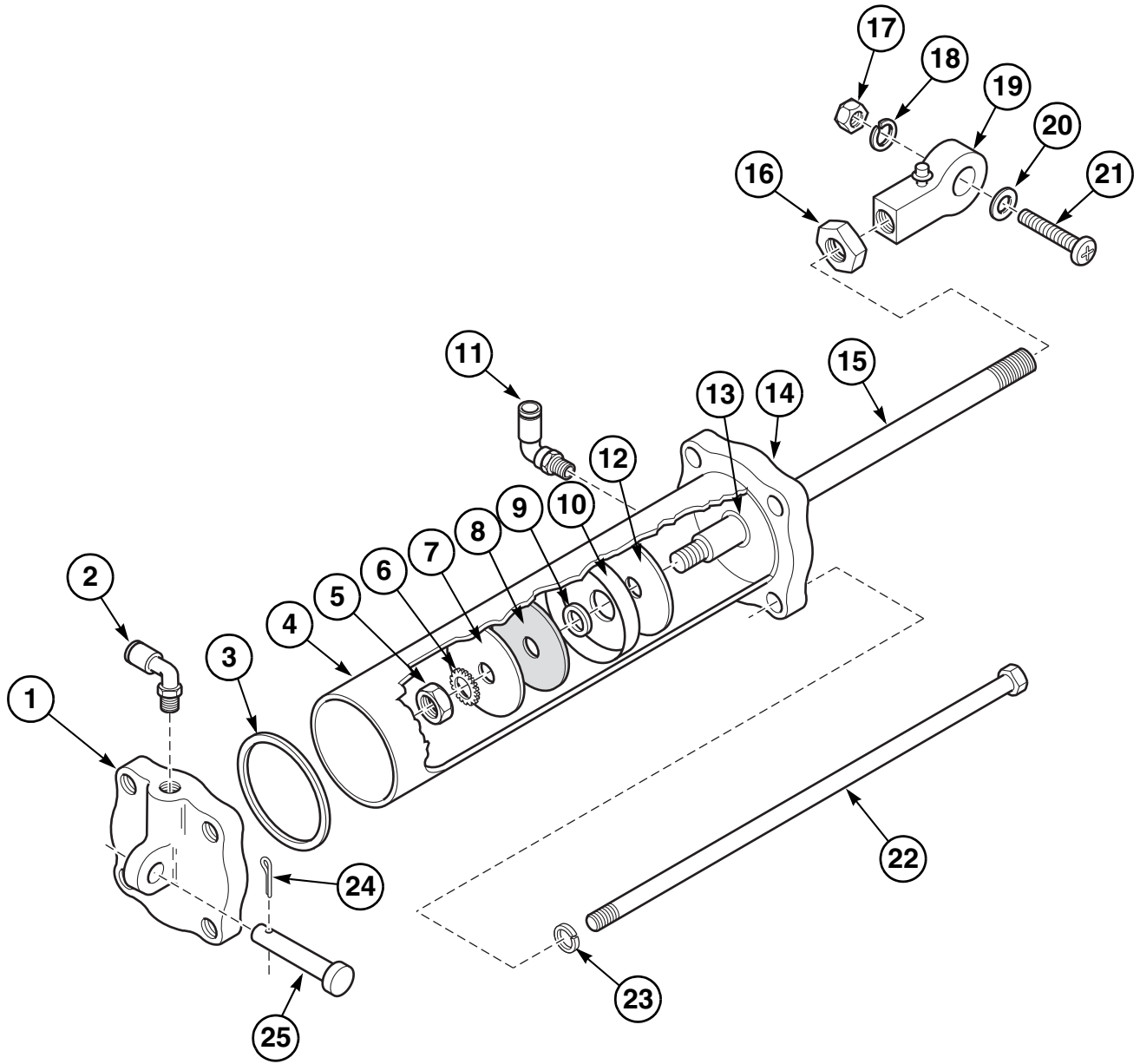


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Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/ Lubricator Assembly; Includes item 1
1	JA-10908	Screen	

Closing Cylinder Assembly

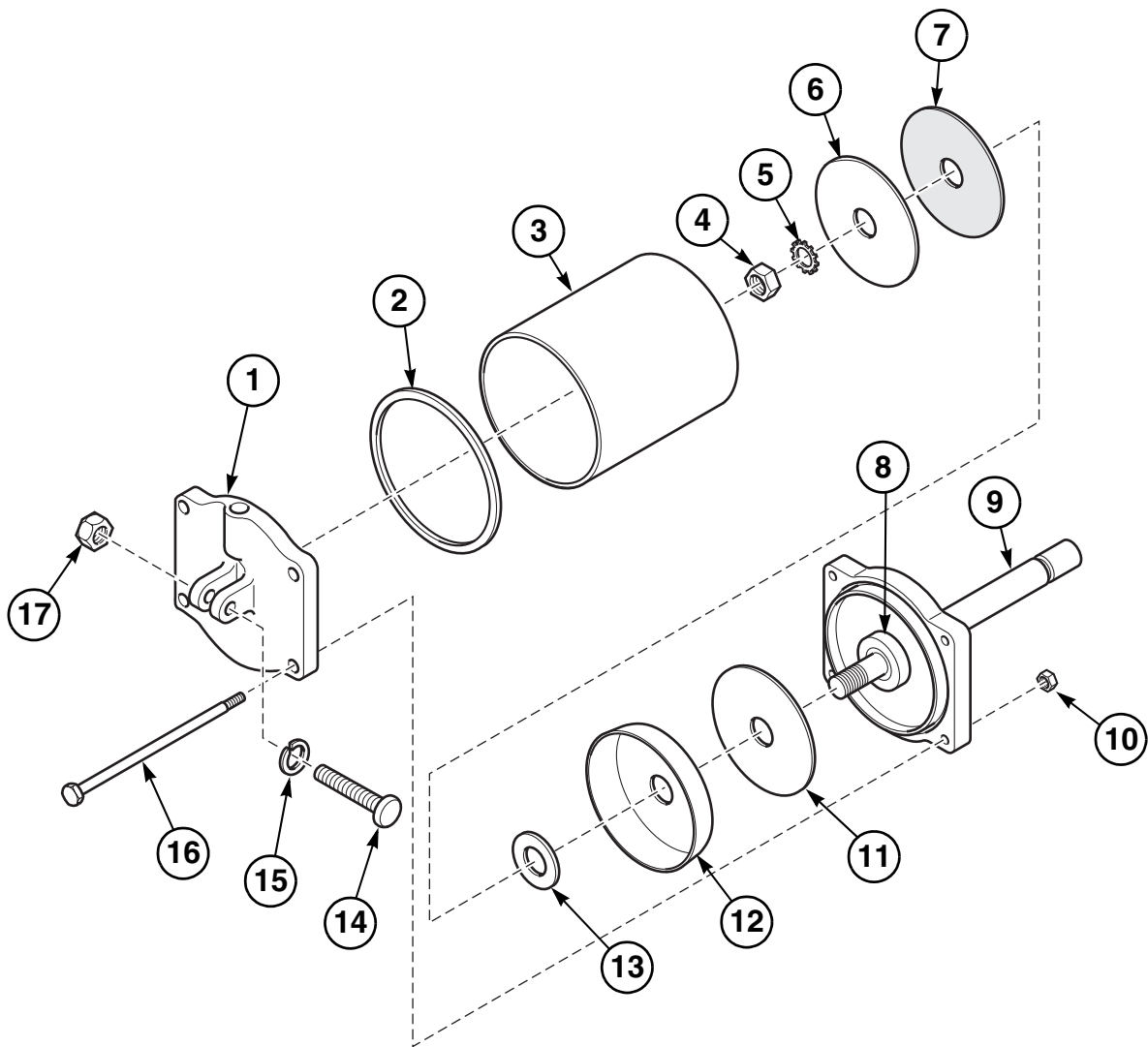


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Closing Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82642	Cylinder Assembly	Includes items 1, 3-10, 12-16, 19, 22 and 23; Models through April 1997
	J1572890	Closing Cylinder Assembly	Includes items 1-16, 19 and 22-25; Models starting May 1997
	JKIT-00246	Closing Cylinder Kit	Includes items 1, 3-10, 12-16, 19, 22 and 23; Models starting May 1997
1	JA-24756	Lower Head	
2	J1151653	Compression Elbow	Models starting April 1992
	JC-30732	Elbow	Models through April 1992
3	J1428978	Cylinder Head Gasket	Models starting April 1992
4	JA-82641	Cylinder Body Weldment	
5	JC-48142	Nut	Models starting April 1992
	JA-50413	Nut	Models through April 1992
6	M403958	Washer	
7	JA-18611	Inside Piston Plate	
8	J1322577	Piston Plate Seal	Models through April 1992
9	JA-18610	Cylinder Washer Spacer	
10	J1324847	Piston Cup Seal	
11	JA-50770	Male Compression Elbow	Models starting April 1992 through May 1997
	J1408004	Connector	Models starting May 1997
12	JA-18609	Outside Piston Plate	
13	JA-51070	Oilless Sleeve Bearing	
14	JA-80202	Upper Head Assembly	Includes item 13
15	JA-28266	Piston Rod	
16	J1065671	Nut	Models starting April 1992
	JA-50434	Nut	Models through April 1992
17	JA-52031	Nut	
18	91200	Washer	
19	JA-53961	Female Rod End Bearing	
20	J1001338	Washer	
21	JA-50282	Screw	
22	JA-55343	Screw	4 required
23	M400013	Washer	4 required
24	JC-54791	Cotter Pin	
25	JA-53333	Clevis Pin	

Pressing Cylinder Assembly



SCR1929P

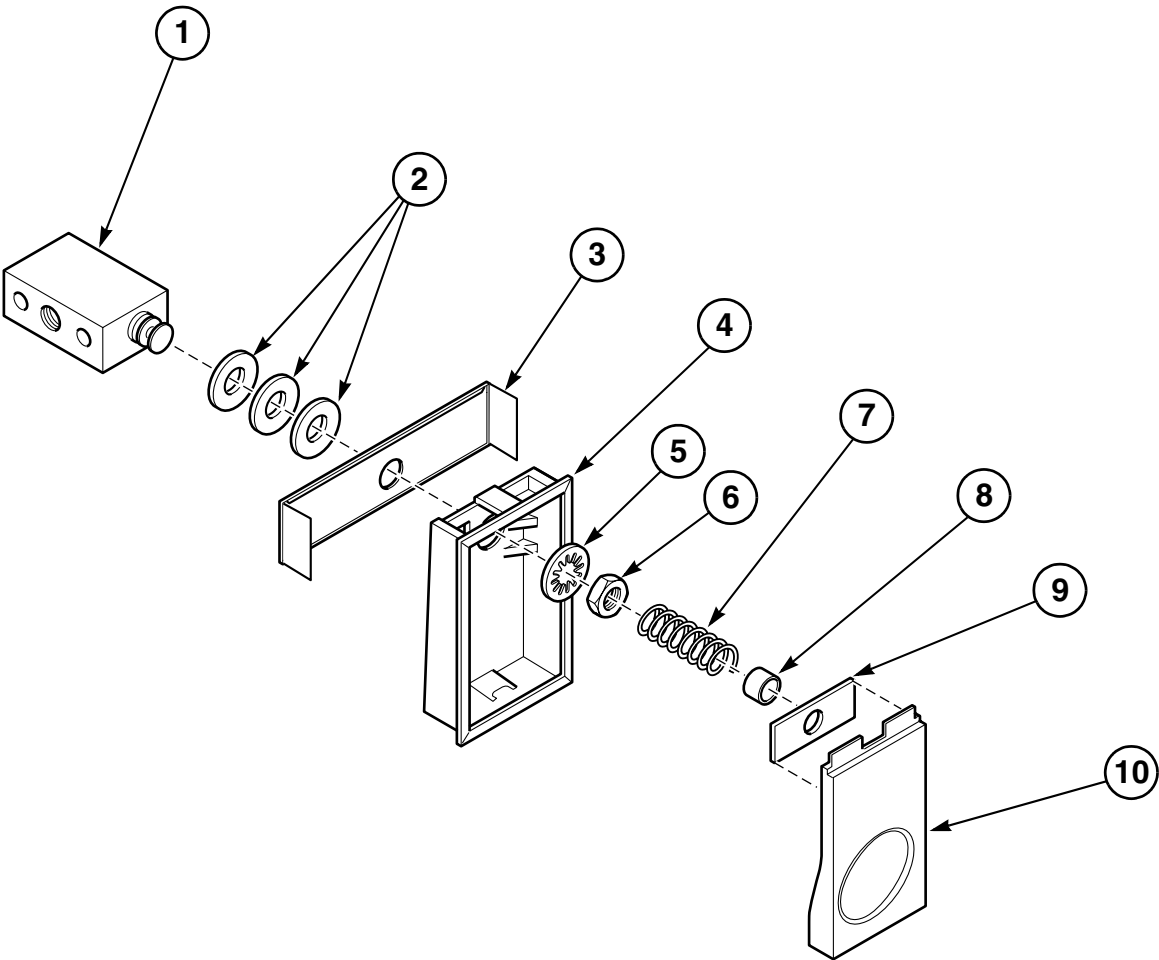
Pressing Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	Models starting April 1992; Includes items 1-14 and 17
1	JA-27283	Lower Head	
2	N/A	String Packing	
3	N/A	Cylinder Body	
4	M400023	Nut	
5	JA-53116	Washer	
6	JA-28510	Inside Piston Plate	
7	J1322551	Piston Plate Seal	
8	J1033752	Oilless Sleeve Bearing	2 required
9	JA-28607	Piston Rod	
10	20274	Nut	4 required
11	JA-28511	Outside Piston Plate	
12	J1324862	Piston Cup Seal	
13	J1322544	Washer	
14	JA-50900	Screw	
15	91200	Washer	
16	J1312370	Screw	4 required
17	J1000850	Nut	

N/A = Part no longer available

Rectangular Close Pushbutton Assembly

Models Through April 1995



SCR1887P

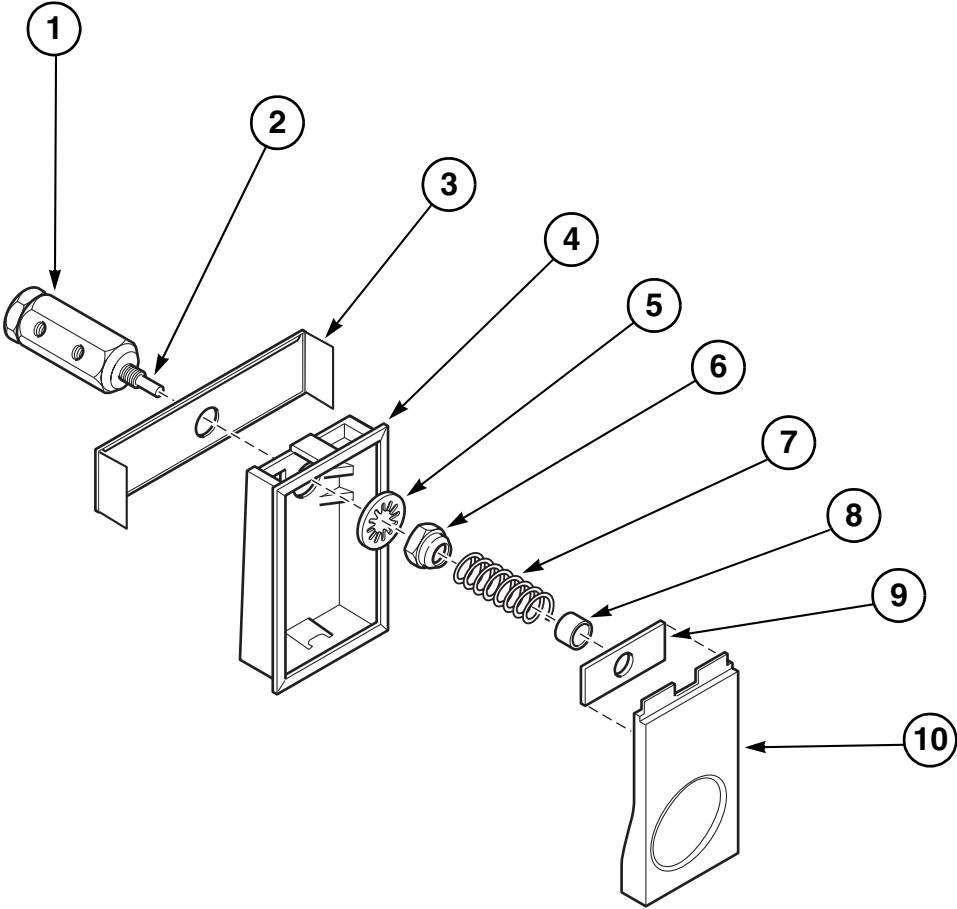
Rectangular Close Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000472	Pushbutton Assembly	Red; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Models starting 1984 through 1991; Refer to <i>Valve Body Assembly</i> section for parts breakdown
	J1274182	4-Way Air Valve	Models starting 1992 through April 1995; Refer to <i>Left and Right Close Valve Assembly</i> sections for parts breakdown
	J1400332	4-Way Valve	
2	J1425412	Shim	
3	JA-29661	Button Housing Keeper	
4	JA-28485	Button Housing	Red
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28486	Pushbutton	Red

N/A = Part no longer available

Rectangular Open Pushbutton Assembly

Models Through April 1995



SCR1888P

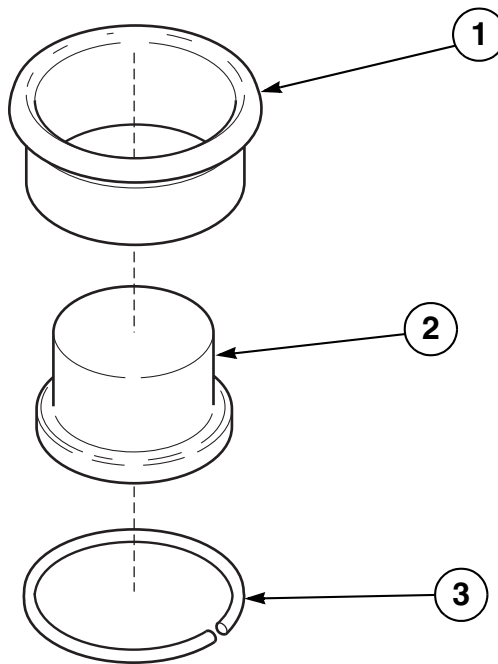
Rectangular Open Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000473	Pushbutton Assembly	Green; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1611417	Valve Stem Assembly	
3	JA-29661	Button Housing Keeper	
4	JA-28484	Button Housing	Green
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28487	Pushbutton	Green

N/A = Part no longer available

Round Pushbutton Components

Models Starting April 1995

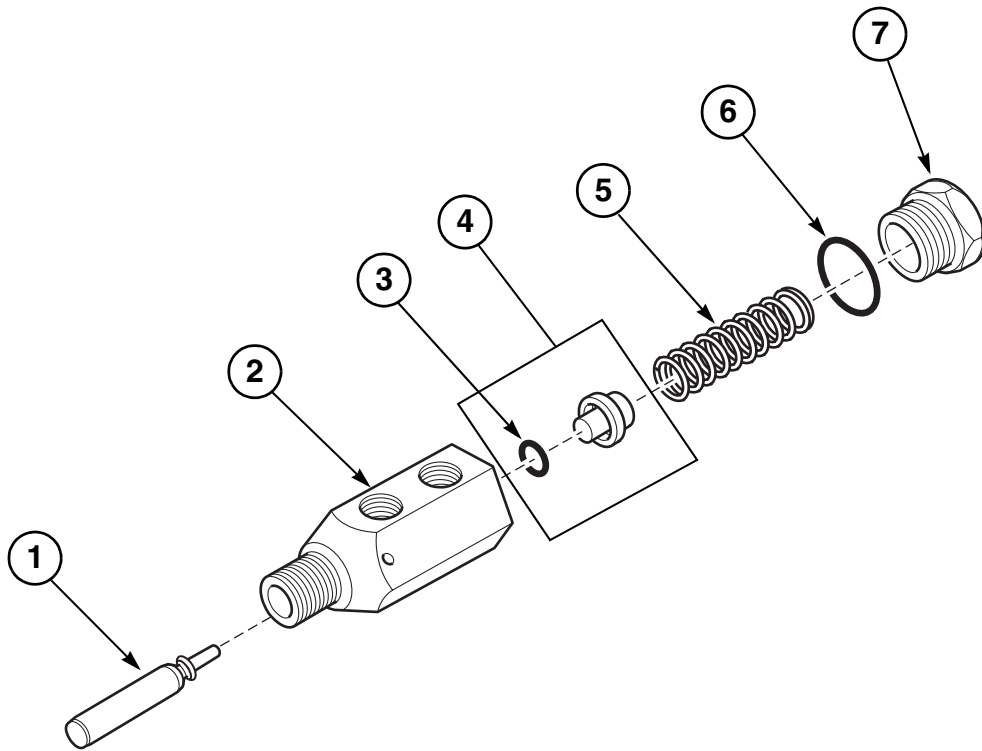


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Round Pushbutton Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591361	Grommet	Green
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton Assembly	Gray
	JA-04664	Pushbutton Assembly	Green
3	JA-17705	Lock Ring	

Valve Body Assembly



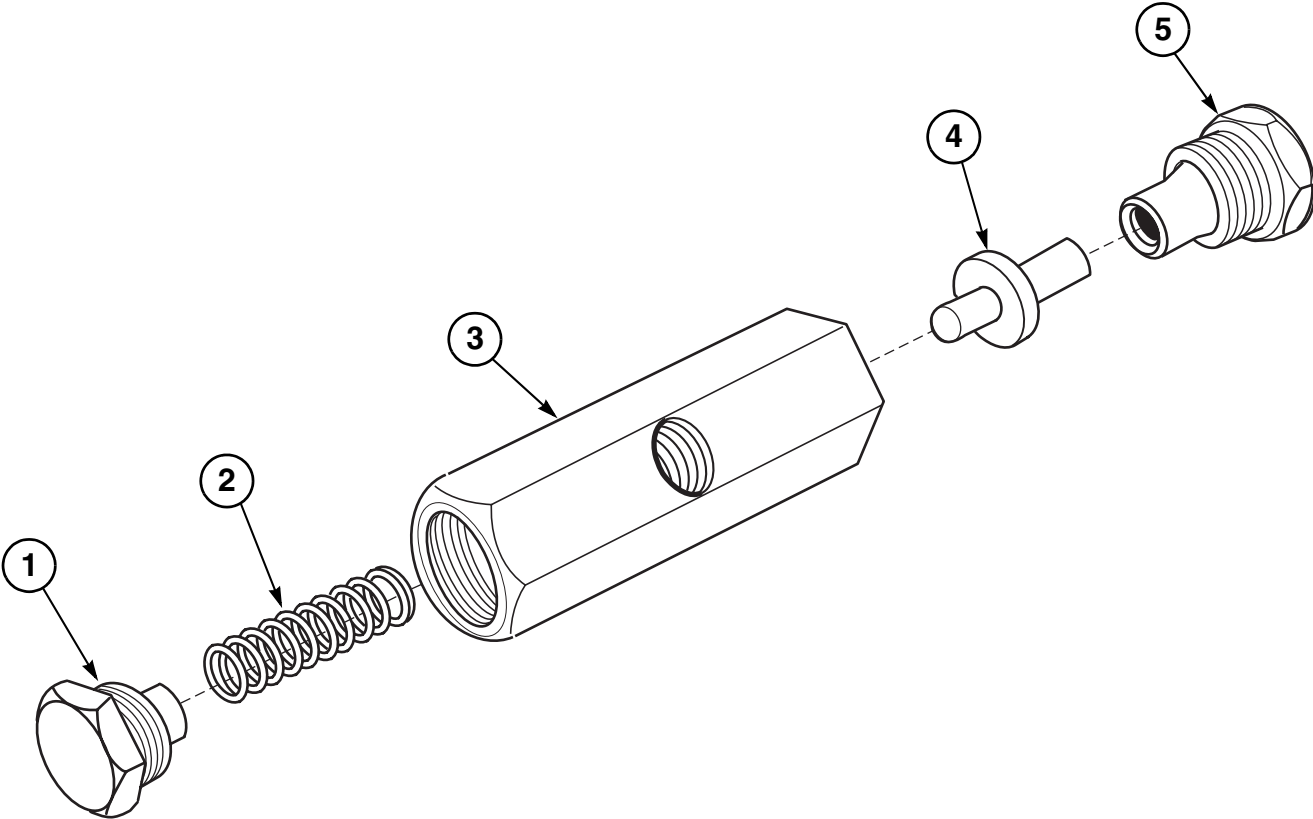
SCR1842P

Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1-7
1	J1611417	Valve Stem Assembly	
2	JA-10514	Valve Body	
3	J1403310	O-Ring	Viton; Models starting June 1998
4	JA-11599	Valve	Includes item 3
5	JA-51336	Compression Spring	
6	JC-57441	O-Ring	
7	JA-10515	Valve Cap	

Exhaust Valve Assembly

Models Through September 1983



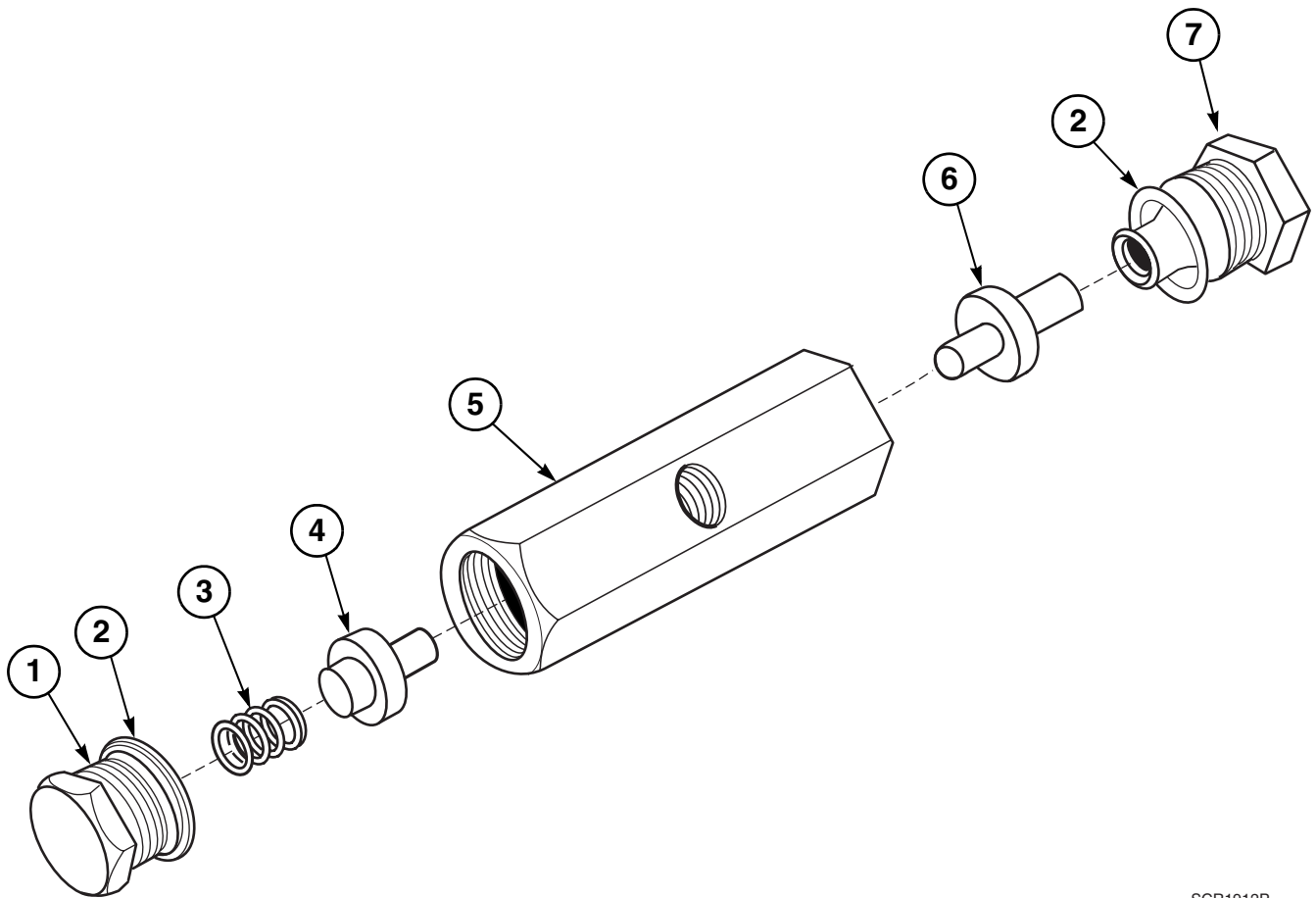
SCR1911P

Exhaust Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-81894	Exhaust Valve Assembly	Includes items 1-5
1	JA-26816	Lower End Cap	
2	JA-55165	Compression Spring	
3	JA-27477	Exhaust Valve Body	
4	JA-24172	Large Valve	
5	JA-26817	Upper End Cap	

High Capacity Valve Assembly

Models Through September 1983



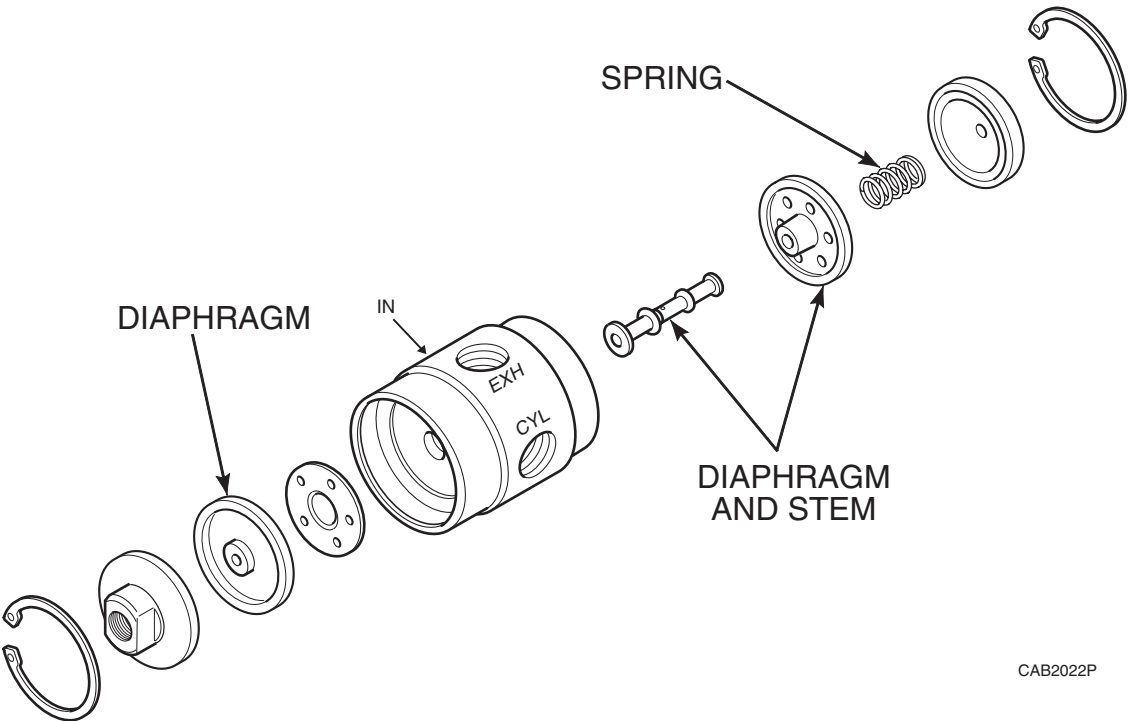
SCR1912P

High Capacity Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-81547	High Capacity Valve	Includes items 1-7
1	JA-26816	Lower End Cap	
2	JA-53913	O-Ring	2 required
3	JA-52275	Spring	
4	JA-20084	Large Valve	
5	JA-27477	Exhaust Valve Body	
6	JA-24172	Large Valve	
7	JA-26817	Upper End Cap	

Dump Valve (Drawing 1 of 2)

Models Starting 1983



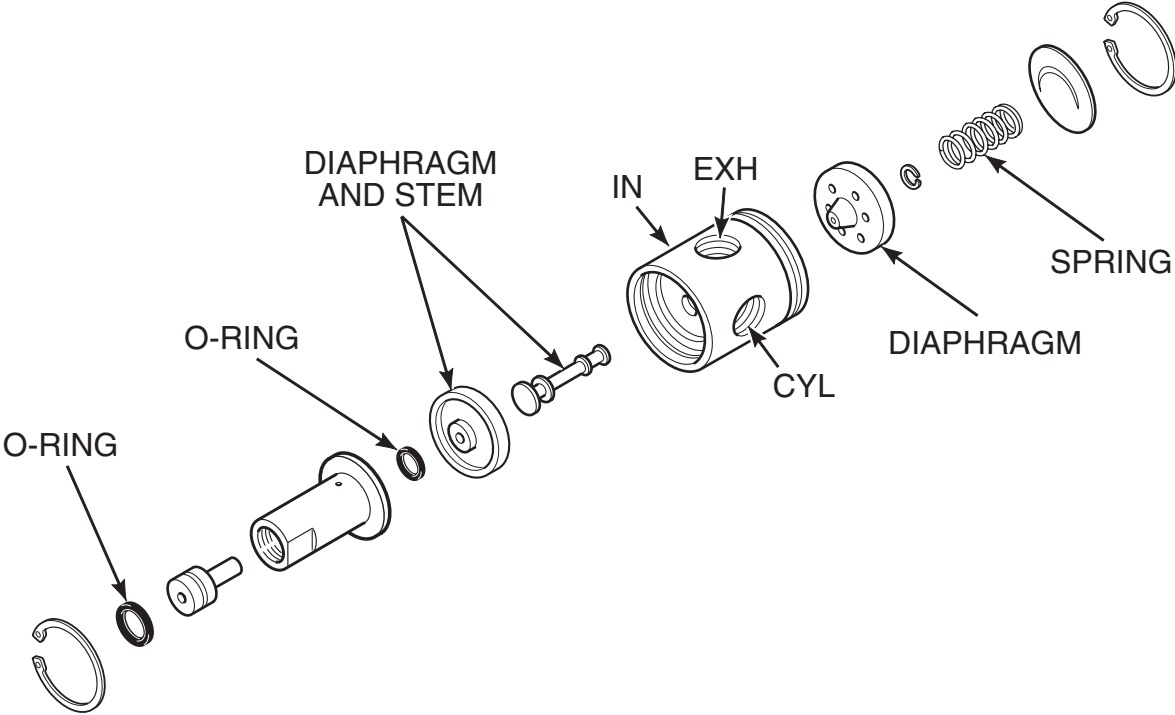
CAB2022P

Dump Valve (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-53550	3-Way Dump Valve	NC; 250AA
	JA-54069	Valve Kit	Diaphragm, spring, diaphragm and stem included in kit are the only available replacement parts
	JA-54354	3-Way Dump Valve	NC; 250A
	JA-54468	Seal Repair Kit	Diaphragm, spring, diaphragm and stem included in kit are the only available replacement parts

Dump Valve (Drawing 2 of 2)

Models Starting 1983

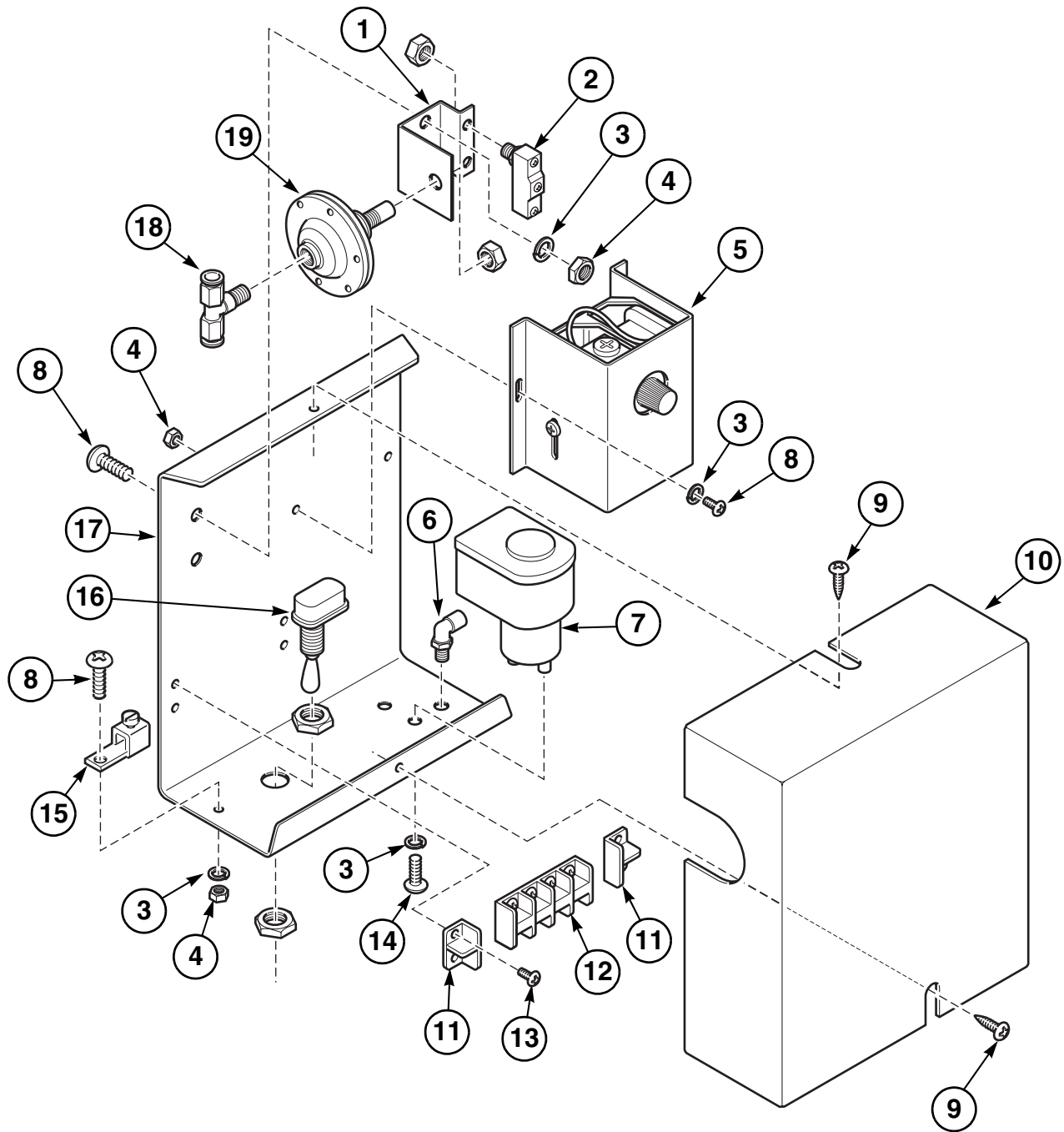


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Dump Valve (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-54437	3-Way Dump Valve	NO; 125A with boost
	JA-54070	Valve Kit	O-rings, diaphragm and stem, diaphragm and spring included in kit are the only available replacement parts

Optional Timer Control Assembly



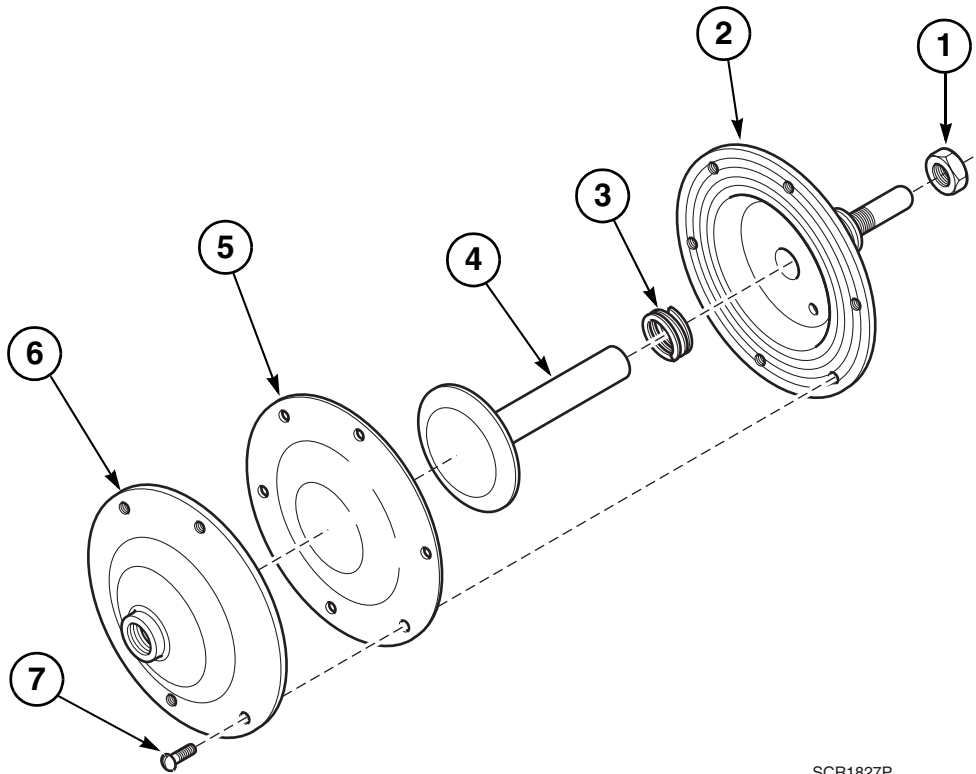
SCR1826P

Optional Timer Control Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Timer Control Assembly	230 Volt; Includes items 1-19
	N/A	Timer Control Assembly	115 Volt; Includes items 1-19
	N/A	Washer	2 required
	JA-53131	Screw	2 required
1	N/A	Diaphragm Bracket	
2	JA-51013	Limit Switch	
3	J1000975	Washer	6 required
4	J1000736	Nut	4 required
5	N/A	Timer Assembly	60 seconds
6	JC-30732	Elbow	
7	JA-53231	2-Way Solenoid Valve	110 Volt/60 Hertz; 120 Volt/50 Hertz
	JA-53004	2-Way Solenoid Valve	220 Volt/60 Hertz; 230 Volt/50 Hertz
8	M400044	Screw	4 required
9	N/A	Screw	2 required
10	N/A	Timer Cover	
11	J1085943	End Terminal Block	
12	J1081793	Terminal Block	
13	N/A	Screw	2 required
14	J1040476	Screw	2 required
15	N/A	Terminal Lug	
16	N/A	Toggle Switch	
17	N/A	Timer Box	
18	JC-30734	Male Compression Tee	
19	N/A	Diaphragm Assembly	Refer to <i>Diaphragm Assembly</i> section for parts breakdown

N/A = Part no longer available

Diaphragm Valve Assembly



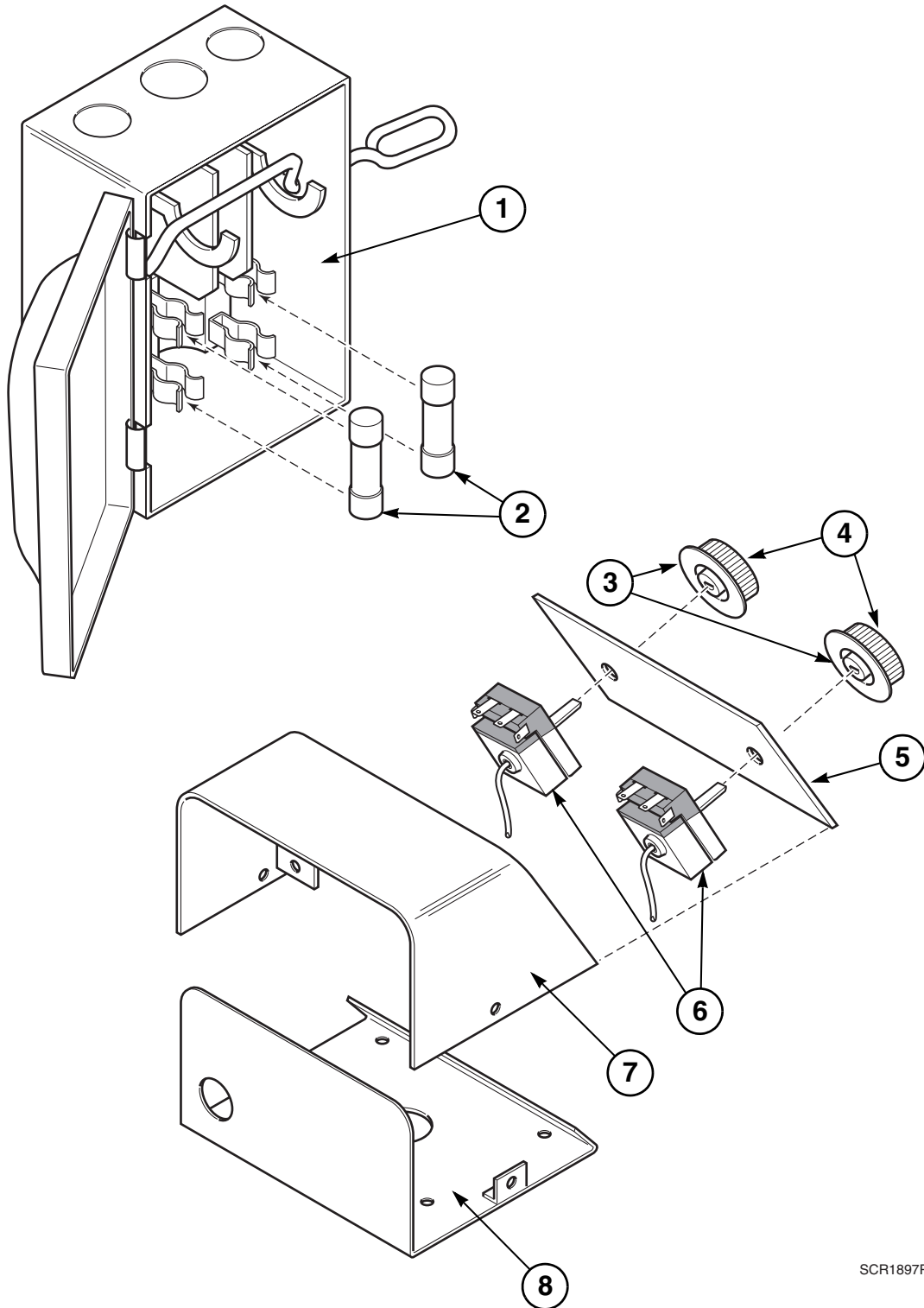
SCR1827P

Diaphragm Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Diaphragm Valve Assembly	Includes items 1-7
1	JC-48220	Nut	
2	JA-00794	Small Diaphragm	
3	J1039676	Tapered Compression Spring	
4	N/A	Diaphragm Plunger Assembly	
5	JA-11596	Diaphragm	
6	JA-10497	Small Cap	
7	J1187228	Screw	4 required

N/A = Part no longer available

Electrical Components



SCR1897P

Electrical Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Line Switch	3 pole; 30 Amp
2	N/A	Fuse	2 required; 30 Amp
3	JA-56916	Knob	2 required
4	JA-86858	Decal and Plate Assembly	2 required
5	N/A	Thermostat Face Plate	
6	JA-54183	Thermostat	2 required; 150-400 degrees
7	N/A	Thermostat Cover Weldment	
8	JA-09855	Thermostat Base Plate	

N/A = Part no longer available

[illegible]

Parts Index

A

Air Cylinder Clevis Assembly JA-04358	5
Air Hose Assembly J1327659	17
Air Inlet Assembly J1319151	17, 19
Air Muffler JA-53584	19
Air Relieving Regulator JA-54181	17
Air Strainer Assembly JA-00211	17, 19, 21
Air Valve, 4-Way J1274182	27

B

Ball Knob JA-50930	11
Barbed Hose Connector JA-11534	19
Bolt JA-12742	7
JA-18003	7
Buck Adjusting Rod JA-24374	11
Bumper J1042480	5
Bushing JA-17013	13
Button Housing JA-28484	29
JA-28485	27
Button Housing Keeper JA-29661	27, 29

C

Check Rod JA-27758	9
Check Rod Assembly JA-82474	9
Check Valve J1142512	19
Clevis Pin JA-53333	23
Clevis Shaft J1474709	5
JA-27760	5
Closing Cylinder Assembly J1572890	23
Closing Cylinder Kit JKIT-00246	23
Collar Padding Set JA-04063	11
JA-05383	11

Collar Rest Assembly J1492271	11
Compression Connector J1151661	17, 19
Compression Elbow J1033877	19
J1151653	23
Compression Spring JA-51336	33
JA-51340	11
JA-51372	19
JA-54032	11
JA-55165	35
Compression Tee JA-50782	19
Connector J1408004	23
Contact Spacer Kit JKIT-00224	27, 29
Cotter Pin J1177765	11
JA-50524	5
JC-54791	23
Cotton Collar Padding Set JA-05067	11
Cotton Cuff Padding Set JA-05068	11
Cover Tightener Rod Assembly JA-87046P	11
Cuff Buck Weldment JA-09319	11
Cuff Padding Set JA-04007	11
Cylinder Assembly JA-82642	17, 23
Cylinder Body Weldment JA-82641	23
Cylinder Head Gasket J1428978	23
Cylinder Washer Spacer JA-18610	23

D

Decal and Plate Assembly JA-86858	47
Diaphragm JA-11596	45
Disc JA-30139	5
Dump Valve, 3-Way JA-53550	19, 39
JA-54354	39
JA-54437	19, 41

E

Elbow JC-30732	23, 43
-------------------------	--------

N/A items do not appear in index.

End Terminal Block J1085943	43
Exhaust Valve Assembly JA-81894	35
Exhaust Valve Body JA-27477	35, 37

F

Female Rod End Bearing JA-53961	9, 23
JA-54141	9
Front Cover JA-27801	5

G

Grommet J1591304	31
J1591320	31
J1591361	31

H

Head Spring Assembly JA-03942	7
JA-03943	7
JA-03944	7
Heater Bar JA-24083	13
Heater Plate JA-24085	13
Heater Strip JA-54162	13
High Capacity Valve JA-81547	37

I

Inner Race Bearing JA-50893	5
Inside Piston Plate JA-18611	23
JA-28510	25

K

Knob JA-56916	47
------------------------	----

L

Large Valve JA-20084	37
JA-24172	35, 37
Left Head Cover JA-24500	13

Left Ratchet, 14 Tooth JA-32458	11
Left Spring Hanger JA-05584	7
Limit Switch JA-51013	43
Lock Pin JA-25011	5
Lock Ring JA-17705	31
Lower End Cap JA-26816	35, 37
Lower Head JA-24756	23
JA-27283	25

M

Male Compression Elbow JA-50770	19, 23
Male Compression Tee JA-52314	17, 19
JC-30734	43
Microswitch Contact Plate JA-31094	27, 29

N

Needle Bearing JA-50892	5
Needle Globe Valve J1036458	19
Nipple JA-50728	19
Nut 20274	25
20275	5
70142	5
J1000736	43
J1000850	5, 15, 25
J1065671	9, 23
J1065689	9
JA-12900	27, 29
JA-50413	23
JA-50426	11
JA-50434	23
JA-52031	9, 23
JA-52395	11
JC-48142	23
JC-48220	45
JC-48288	7
JC-48289	11
M400023	7, 25
M400026	7
M404993	11

O

Oilless Sleeve Bearing J1033752	25
JA-50896	7
JA-50904	5

N/A items do not appear in index.

JA-51070.....	23
O-Ring	
J1403310	33
JA-53913	37
JC-57441	33
Outside Piston Plate	
JA-18609	23
JA-28511	25

P

Pipe Nipple	
J1026335	19
J115175201	19
J1232313	19
Pipe Plug	
J1039858	19
Pipe Tee	
J1018415	19
JC-70614	19
JC-70616	19
Piston Cup Seal	
J1324847	23
J1324862	25
Piston Plate Seal	
J1322551	25
J1322577	23
Piston Rod	
JA-28266	23
JA-28607	25
Pressing Cylinder Retrofit Kit	
J0798874	17, 25
Pressure Arm Shaft	
JA-24941	5
Pressure Arm Weldment	
J200046900	5
Pressure Plate	
JA-09969	13
Pushbutton	
JA-04665	31
JA-28486	27
JA-28487	29
Pushbutton Assembly	
J1010-000472	27
J1010-000473	29
J1538958	31
JA-04664	31

Q

Quick Exhaust Valve Assembly	
J1327568	17

R

Reducing Bushing	
JC-19609	19
Reset Actuator	
J1142496	19
Right Head Cover	
JA-24499	13

Right Ratchet, 14 Tooth	
JA-32460	11
Rod Cover Tightener Pin	
JA-53819	11

S

Screen	
JA-10908	21
Screw	
J1040476	43
J1187228	45
J1312370	25
JA-50198	15
JA-50281	9
JA-50282	9, 23
JA-50362	5
JA-50900	5, 11, 25
JA-53131	43
JA-53760	15
JA-55335	7
JA-55343	23
JC-63342	5
M400044	7, 43
Seal Repair Kit	
JA-54468	39
Shim	
J1425412	27
Shock Absorber	
J1041722	15
Shock Absorber Arm	
JA-51272	15
Shock Absorber Assembly	
J1326057	15
Shock Absorber Rebuild Kit	
J1010-000123	15
J1010-000651	15
Shock Pad	
JA-23473	11
Small Cap	
JA-10497	45
Small Diaphragm	
JA-00794	45
Solenoid Valve, 2-Way	
JA-53004	43
JA-53231	43
Spacer	
JA-25029	5
Spherical Bearing	
JA-55082	5
Spring	
JA-50447	27, 29
JA-50983	11
JA-52275	37
Spring Adjusting Screw Weldment	
J1276617	11
Spring Assembly	
JA-04887	7
Spring Clip	
JA-15931	7
Steel Wool Pad	
JA-53748	11
Steel Wool Padding	
J1490044	11

N/A items do not appear in index.

Straight Grease Fitting	
J1012111	5
JC-30809	5
Street Pipe Elbow	
J1231521	19

JA-53363	7
JA-54158	9, 15
M400013	23
M403958	23

T

Tapered Compression Spring	
J1039676	45
Terminal Block	
J1081793	43
Thermostat	
JA-54183	47
Thermostat Base Plate	
JA-09855	47
Tubing	
J1103970-00	17
JM-95918	17, 19

U

Upper End Cap	
JA-26817	35, 37
Upper Head Assembly	
JA-80202	23

V

Valve	
JA-11599	33
Valve Body	
JA-10514	33
Valve Body Assembly	
JA-06430	17, 27, 29, 33
Valve Cap	
JA-10515	33
Valve Kit	
JA-54069	39
JA-54070	41
Valve Stem Assembly	
J1611417	29, 33
Valve, 3-Way	
J1142504	19
Valve, 4-Way	
J1400332	27

W

Washer	
91200	5, 23, 25
J1000975	7, 43
J1001007	5
J1001338	9, 23
J1178391	11
J1322544	25
J1422278	5
JA-15175	5
JA-52196	27, 29
JA-53116	7, 25

N/A items do not appear in index.